

TECHNICAL INFORMATION

AND

SERVICE DATA



RADIOLA

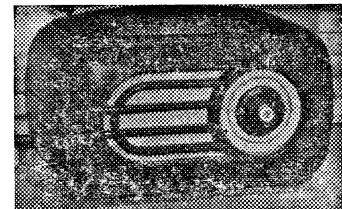
Models 517-M & 717-C

FOUR VALVE, ONE BAND

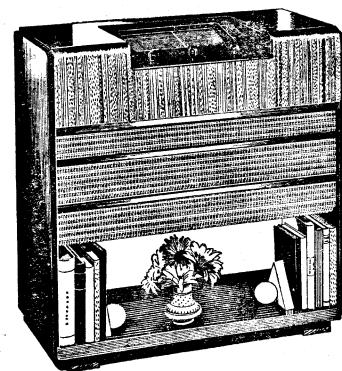
A.C. OPERATED SUPERHETERODYNES

ISSUED BY

AMALGAMATED WIRELESS (A/SIA.) LTD.



517-M



717-C

ELECTRICAL SPECIFICATIONS.

FREQUENCY RANGE 1600-540 Kc/s
(187.5-555M)

INTERMEDIATE FREQUENCY 455 Kc/s

POWER SUPPLY RATING 200-260 volts
50-60 C.P.S.

(Models are produced with other
voltage and frequency ratings)

POWER CONSUMPTION 45 watts

DIAL LAMPS 6.3 volt, 0.25
Amp. M.E.S.

VALVE COMPLEMENT:

(1) 6A8G Converter

(2) 6G8G I.F. Amp., A.F.
Amp., 2nd Det., and
A.V.C.

(3) 6V6GT Output

(4) 5Y3GT Rectifier

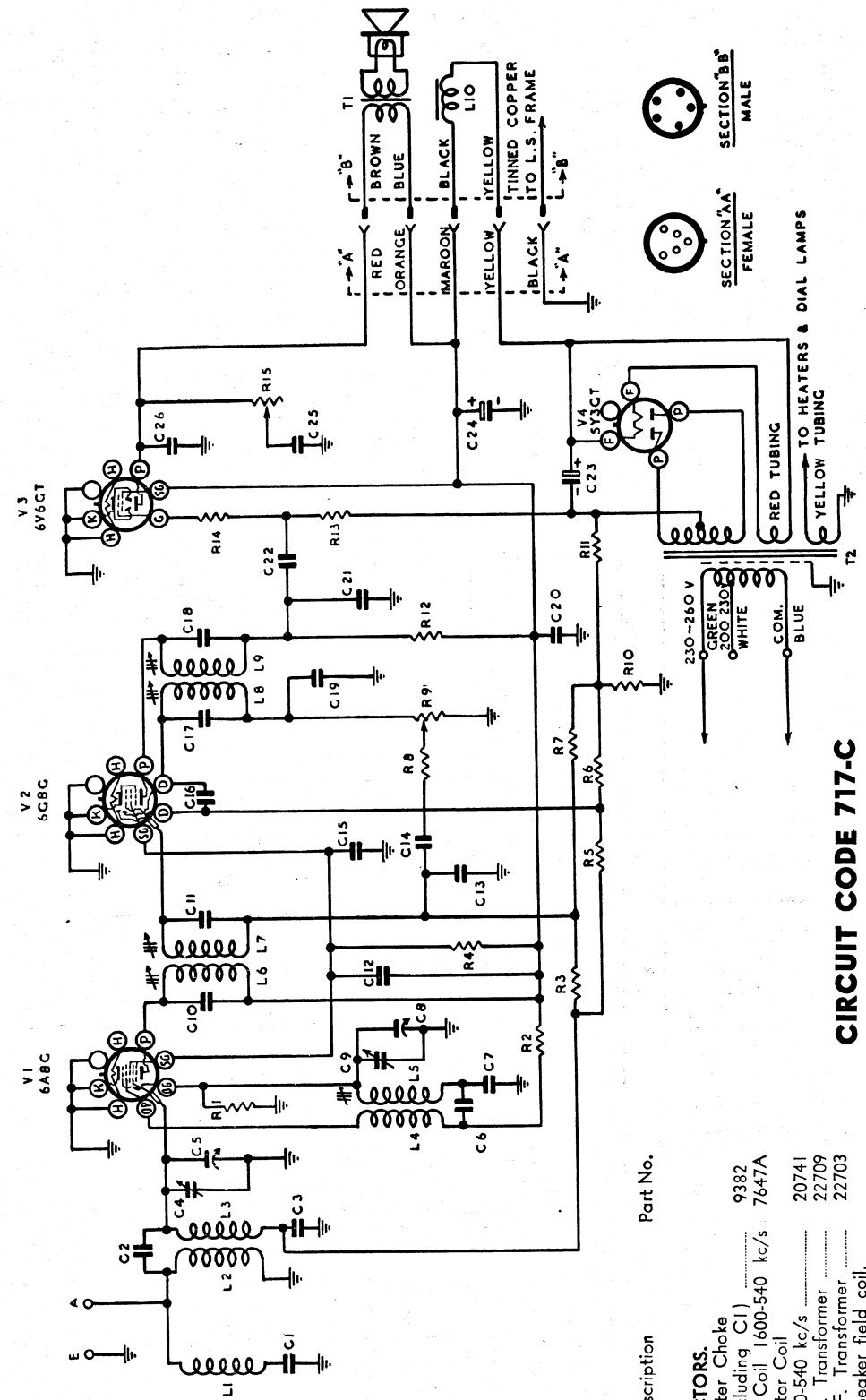
LOUDSPEAKER:

Model 517-M.
5 inch—code number AA17
Transformer XA2
V.C. Impedance 3 ohms at
400 C.P.S.

Model 717-C.
7 inch—code number AW19
Transformer XA1
V.C. Impedance 3 ohms at
400 C.P.S.
Undistorted Power Output: 3 watts.

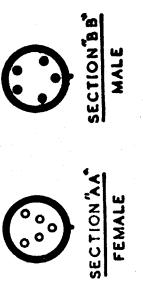
MECHANICAL SPECIFICATIONS.

Cabinet Dimensions (inches)	Height	Width	Depth	Weight (nett lbs.)	
517-M	7 $\frac{1}{8}$	12 $\frac{3}{4}$	6 $\frac{7}{8}$	517-M	16
717-C	28	28	12	717-C	51
Chassis-Base Dimensions (ins.)	2	10 $\frac{1}{2}$	5 $\frac{1}{2}$		
Carton Dimensions (inches)				Cabinet Finish	
517-M	8 $\frac{1}{4}$	13 $\frac{1}{4}$	7 $\frac{3}{4}$	517-M	Moulded Plastic
717-C	29	29	13	717-C	Walnut Veneer



CIRCUIT CODE 717-C

Code No.	Description	Part No.
INDUCTORS.		
L1	I.F. Filter Choke (Including C1)	9382
L2, L3	Aerial Coil 1600-540 kc/s	7647A
L4, L5	Oscillator Coil 1600-540 kc/s	2074I
L6, L7	1st I.F. Transformer 2nd I.F. Transformer	22709
L8, L9	Loudspeaker field coil,	22703
L10	1100 ohms	
RESISTORS.		
R1	50,000 ohms $\frac{1}{2}$ watt	No. R14
R2	20,000 ohms $\frac{1}{2}$ watt	R15
R3	3.2 megohms $\frac{1}{2}$ watt	C1
R4	25,000 ohms 2 watt	C2
R5	1.6 megohms $\frac{1}{2}$ watt	C3
R6	1.6 megohms $\frac{1}{2}$ watt	
R7	2.5 megohms $\frac{1}{2}$ watt	
R8	0.1 megohm $\frac{1}{2}$ watt	C4
R9	0.5 megohm volume control	C5
R10	40 ohms 1 watt (wire wound)	9484
R11	200 ohms 3 watt (wire wound)	C6
R12	16,000 ohms 1 watt	C7
R13	0.25 megohm $\frac{1}{2}$ watt	C8

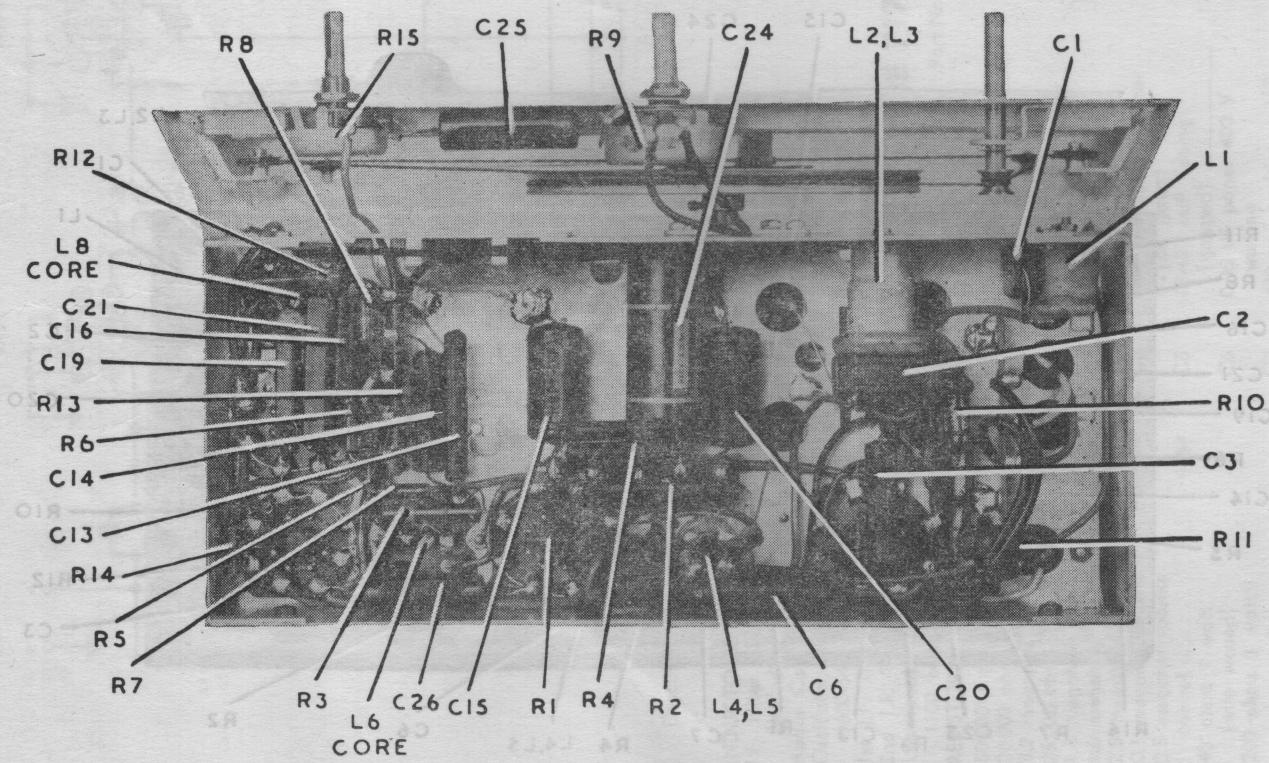
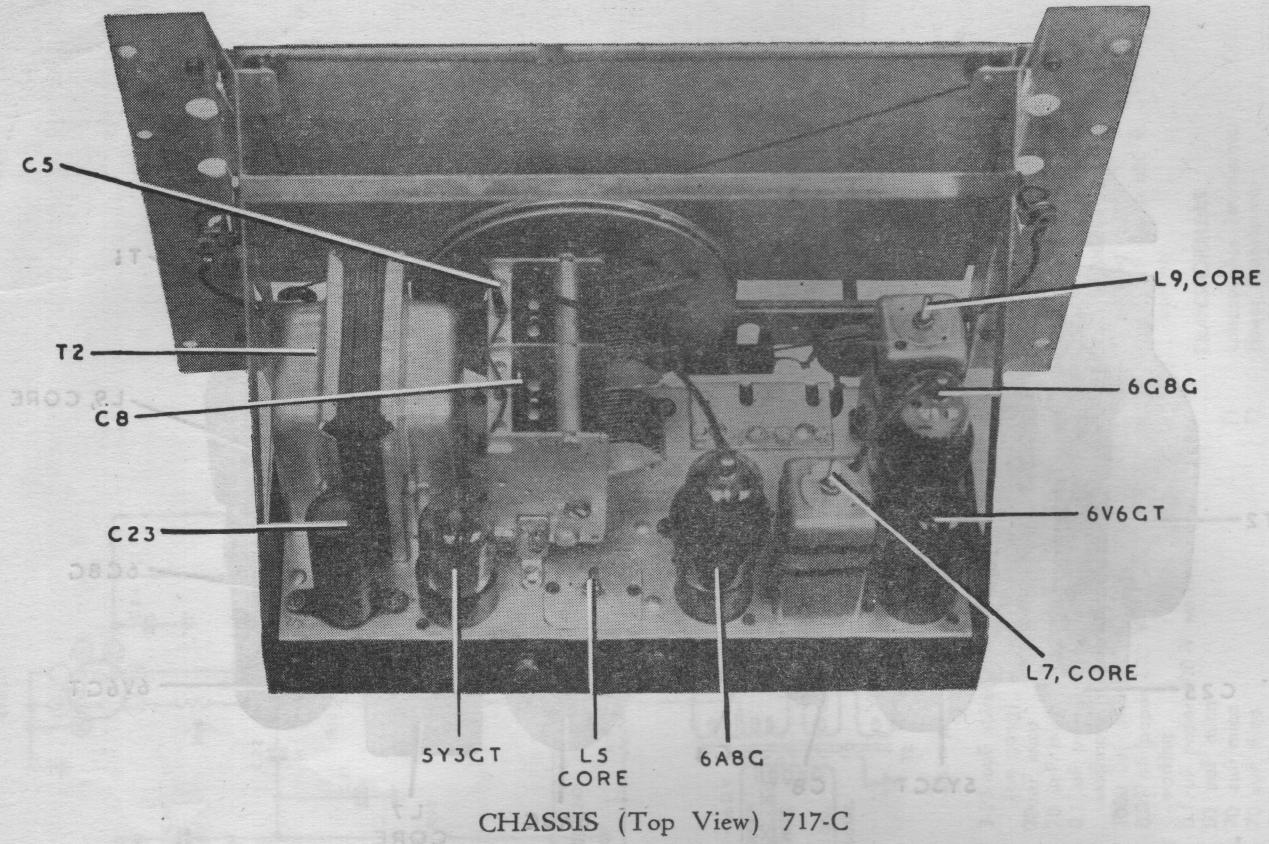


SECTION XX



SECTION B MALE

Part No.	Description	Code No.	Description	Code No.	Description
50,000 ohms $\frac{1}{2}$ watt 0.1 megohm Tone Control CAPACITORS.	3-25 uuf spiral trimmer (on gang) 70uuf mica	C9	3-25 uuf spiral trimmer (on gang)	C21	1000 uuf mica
50 uuf mica 4 uuf mica 0.05 uuf paper 200 V working	70uuf mica 0.1 uuf paper 400 V working	C10 C11 C12	70uuf mica 0.1 uuf paper 400 V working	C22	0.01 uuf paper 600 V .working
3-25 uuf spiral trimmer (on gang) 12-40 uuf Tuning (ganged) 0.05 uuf paper 400 V working	1000 uuf mica 0.01 uuf paper 600 V working	C13 C14	1000 uuf mica 0.01 uuf paper 600 V working	C23 C24 C25	16 uF 525 P.V. Electrolytic 8 uF 525 P.V. Electrolytic 0.05 uF paper 200 V working
420 uuf padder $\pm 2\frac{1}{2}\%$ 12-40 uuf Tuning (ganged)	17298	C15 C16 C17 C18 C19 C20	0.1 uuf paper 400 V working 50 uuf mica 70 uuf mica 200 uuf mica 0.1 uuf paper 400 V working	T1 T2 T2	Loudspeaker Transformer ... Power Transformer 50-60 C.P.S. Power Transformer 40 C.P.S.
	17298				XAI 17875 17877



GENERAL DESCRIPTION.

The models 517-M and 717-C are mantel and console models respectively.

The 517-M is housed in an attractively designed moulded cabinet which is produced in four colours—Ivory, Walnut, Green and Burgundy. Features of design include: Tropic-proof construction, automatic volume control, magnetite

cores in I.F. transformers and oscillator coil, spiral trimming capacitors mounted on the tuning capacitor.

Features of model 717-C are similar to those of model 517-C but uses a straight-line edge lighted dial with metropolitan stations printed in $\frac{1}{8}$ " high characters.

ALIGNMENT PROCEDURE.

Manufacturer's Setting of Adjustments.

The receiver is tested by the manufacturers with precision instruments, and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

For all alignment operations, connect the "low" side of the signal generator to the receiver chassis, and keep the

generator output as low as possible to avoid A.V.C. action. Also, keep the volume control in the maximum clockwise position.

Testing Instruments.

- (1) A.W.A. Junior Signal Generator, type R3911 or
- (2) A.W.A. Modulated Oscillator, type J6726.
If the modulated oscillator is used, connect an 0.25 megohm non-inductive resistor across the output terminals.
- (3) A.W.A. Output Meter, type 2M8832.

ALIGNMENT TABLE.

Order	Connect "high" side of generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for maximum peak output.
1	6A8G*	455 Kc/s	540 Kc/s	L9 Core
2	6A8G*	455 Kc/s	540 Kc/s	L8 Core
3	6A8G*	455 Kc/s	540 Kc/s	L7 Core
4	6A8G*	455 Kc/s	540 Kc/s	L6 Core
Repeat the above adjustments until the maximum output is obtained.				
5	Aerial Terminal	600 Kc/s	600 Kc/s	L.F. Osc. core adj. (L5)†
6	Aerial Terminal	1,500 Kc/s	1,500 Kc/s	H.F. Osc. adj. (C9)
7	Aerial Terminal	1,500 Kc/s	1,500 Kc/s	H.F. Aer. adj.‡
Repeat adjustments 5, 6 and 7.				

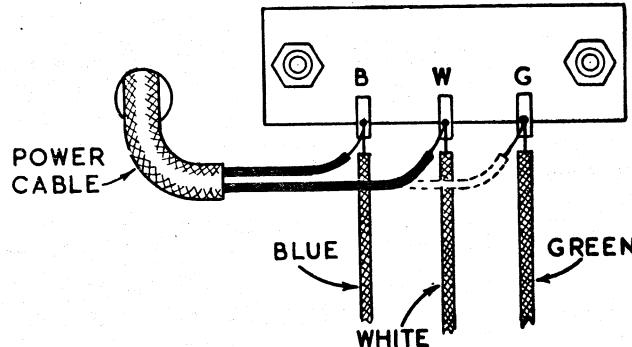
*With grid clip connected. An 0.001 uF Capacitor should be connected in series with the high side of the test instrument.

†Rock the tuning control back and forth through the signal.

‡C5 in model 517-M; C4 in model 717-C.

CONNECTION TO POWER SUPPLY.

The receiver should not be connected to any circuit supplying other than alternating current from 200-260 volts and at the frequency stated on the label within the cabinet. The power supply connections are shown in the accompanying diagram. For 200-230 volts operation connect to B and W, and for 230-260 volts to B and G.



CHASSIS REMOVAL.

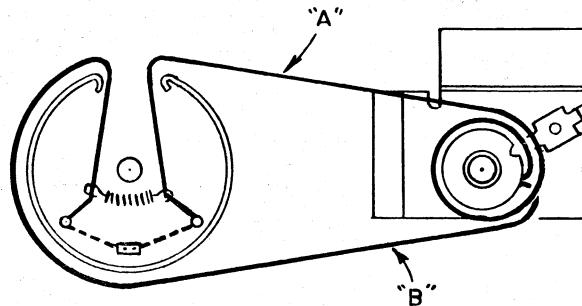
Model 517-M. Remove two screws from underneath the cabinet and withdraw the chassis.

Model 717-C. First remove the control knobs and felt washers—each knob is held by a set screw.

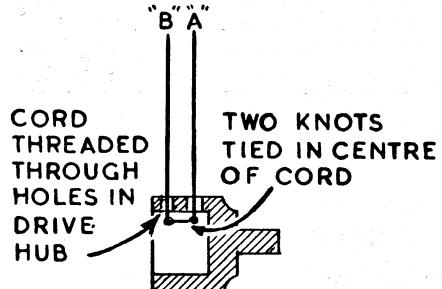
The chassis is held in the cabinet by four winged nuts—one at each corner of the dial frame assembly. Removal of these nuts enables the chassis to be withdrawn from the cabinet.

DIAL POINTER ADJUSTMENT.

Model 517-M. To shift the position of the dial pointer, loosen the set screw in the combined tuning control and pointer, move the control in the required direction and re-tighten the set screw.



Model 717-C. The dial pointer is held in position on the drive cord by two rubber lined clips. To alter the position of the pointer, loosen the two holding clips slightly and move the pointer in the required direction. It is important to reclamp the clips after any adjustment of the dial pointer.



DRIVE CORD REPLACEMENT.

Model 517-M. First remove the stop bracket and drive hub. Tie two knots in the centre of a replacement drive cord (cord approximately 16" long) and thread through the holes in the drive hub, as shown in the accompanying diagram. Then, replace the hub and stop bracket. Turn

the drive hub to its extreme clockwise position and bring the tuning gang plates into full mesh. Now replace the drive cord by following the route as shown in diagram.

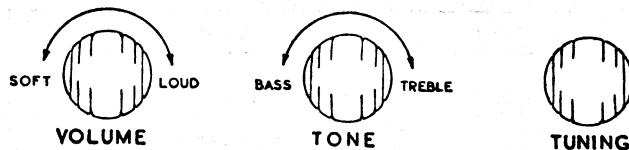
Model 717-C. Follow the diagram which is affixed to the back of the dial frame assembly. This shows the route of the cord and the method of attachment.

CONTROLS Model 517-M

The controls consist of two knobs mounted concentric with the dial, the larger one being a combined tuning

control and pointer whilst the smaller knob is the volume control.

CONTROLS 717-C



SOCKET VOLTAGES MODEL 517-M.

Valve	Cathode to Chassis Volts	Screen Grid to Chassis Volts	Anode to Chassis Volts	Anode Current mA	Heater Volts
6A8G Converter	0	85	250	2.0	6.3
Oscillator	—	—	150	4.0	—
6G8G Det. I.F. A.M.P.					
A.F. A.M.P., A.V.C.	0	85	150*	5.5	6.3
6V6GT Output	0	250	240	30	6.3
5Y3GT Rectifier	300	—	300 RMS, A.C.	—	5.0

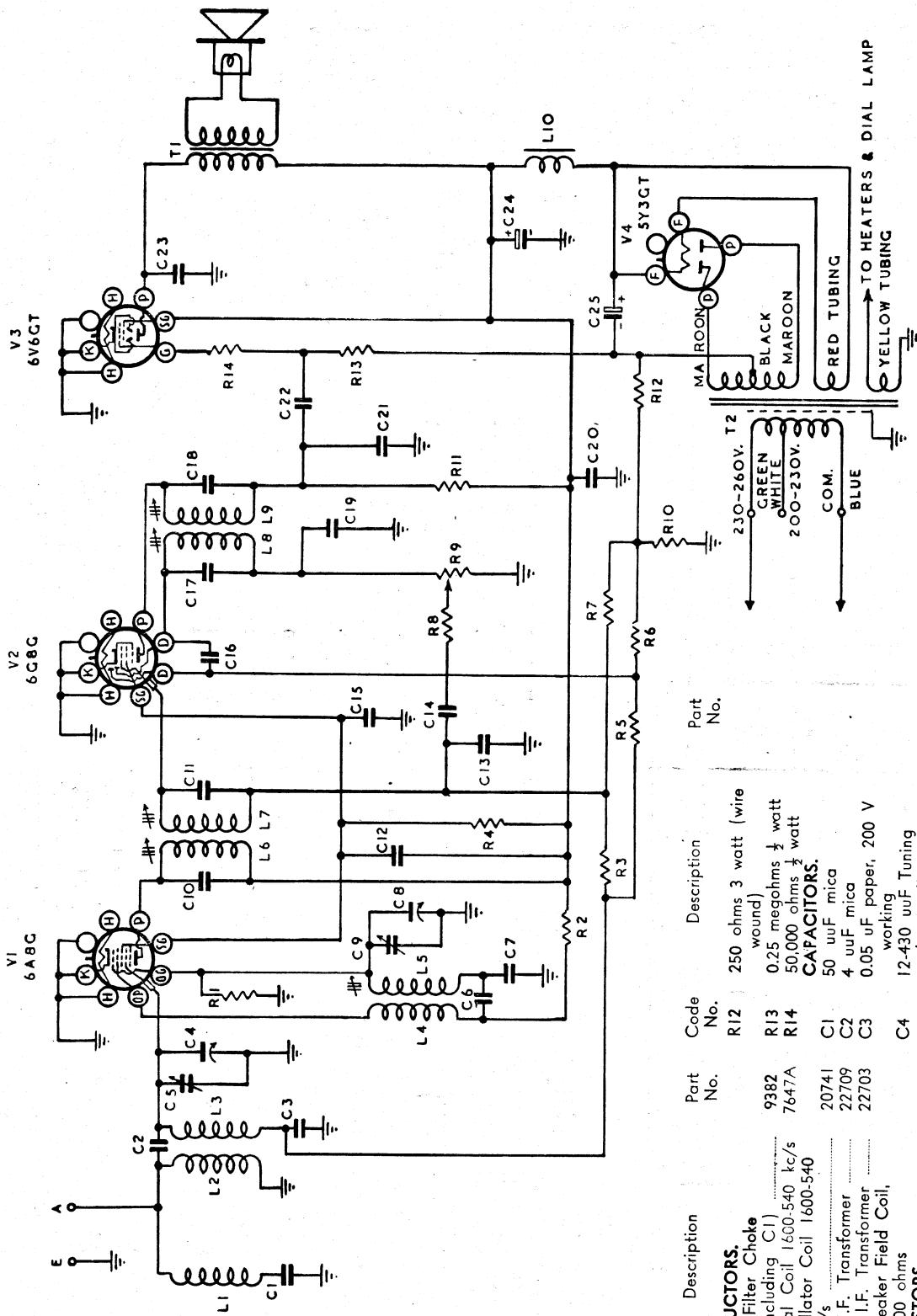
Volts across resistors R10 and R12—16

Volts across resistor R10—3.0

Total H.T. Current—55mA

*Calculated from measured current. An ordinary voltmeter will register a lower value.
Measured with no signal input.

CIRCUIT CODE 517-M.



Code No.	Description	Part No.	Description	Part No.
INDUCTORS.				
L1	I.F. Filter Choke (including C1)	9382	R12	250 ohms 3 watt [wire wound]
L2, L3	Aerial Coil 1600-540 kc/s	7647A	R13	0.25 megohms $\frac{1}{2}$ watt
L4, L5	Oscillator Coil 1600-540 kc/s	2074I	R14	50,000 ohms $\frac{1}{2}$ watt CAPACITORS.
L6, L7	1st I.F. Transformer	22/09	C1	50 uF mica
L8, L9	2nd I.F. Transformer	22/703	C2	4 uF mica
L10	Loudspeaker Field Coil, 1000 ohms	C3	0.05 uF paper, 200 V working	
RESISTORS.				
R1	50,000 ohms $\frac{1}{2}$ watt	C4	12-430 uF Tuning (ganged) 17298	Code No.
R2	20,000 ohms $\frac{1}{2}$ watt	C5	3-25 uF spiral trimmer (on gang) 17298	
R3	3.2 megohms $\frac{1}{2}$ watt	C6	0.05 uF paper, 400 V working	
R4	25,000 ohms 2 watt	C7	420 uF padger $\pm 2\frac{1}{2}\%$	
R5	1.6 megohms $\frac{1}{2}$ watt	C8	12-430 uF Tuning (ganged)	
R6	1.6 megohms $\frac{1}{2}$ watt	C9	3-25 uF spiral trimmer (on gang) 17298	
R7	2.5 megohms $\frac{1}{2}$ watt	C10	70 uF mica	
R8	0.1 megohm $\frac{1}{2}$ watt	C11	70 uF mica	
R9	0.5 megohm volume control 9484	C12	0.1 uF paper 400 V working	
R10	56 ohms 1 watt [wire wound] 16,000 ohms 1 watt	C13	1000 uF mica	

V3	6A8G	T1	0.01 uF paper 600 V working
V2	6G6GT	T2	0.01 uF paper 600 V working
V1	6A8G	C24	8 uF 525 P.V. Electrolytic
		C25	16 uF 525 P.V. Electrolytic TRANSFORMERS.
		T1	Loudspeaker transformer ...
		T2	Power transformer 50-50 C.P.S. 17855
			Power transformer 40 C.P.S. 17857

SOCKET VOLTAGES MODEL 717-C.

Valves	Cathode to Chassis Volts	Screen Grid to Chassis Volts	Anode to Chassis Volts	Anode Current mA	Heater Volts
6A8G Converter	0	100	255	3.0	6.3
Oscillator	—	—	155	4.0	—
6G8G Det., I.F. AMP.					
A.F. AMP., A.V.C.	0	100	140*	7.5	6.3
6V6GT Output	0	255	240	35	6.3
5Y3GT Rectifier	330	—	330 RMS A.C.	—	5.0

Volts across resistors R10 and R11—15

Volts across resistor R10—2.5

Total H.T. Current—60 mA

*Calculated from measured current. An ordinary voltmeter will register a lower value.

Measured with no signal input.

MECHANICAL REPLACEMENT PARTS.

Item	Part No.	Item	Part No.
Cabinet		Dial Scale Assembly	
517-M	22450	517-M	22574
717-C	C84	717-C	20343-C
Cable, Power	15916	Drum, Drive (717-C only)	22542
Cable, Speaker (717-C only)	22712	Knob	
Chassis, End		517-M Pointer	22448
517-M Right Hand	22562	Volume Control	22449
Left Hand	22563	717-C	4589
717-C Right Hand	22597	Socket, Valve	4704
Left Hand	22598	Strip, tag. 5 way	22578
Clip, Grid	5793M	5 way	15296
Dial Scale		5 way (717-C only)	19609
517-M	22576 or 23306	Terminal, aerial	17717
717-C	22628 or 23315		

D.C. RESISTANCE OF WINDINGS.

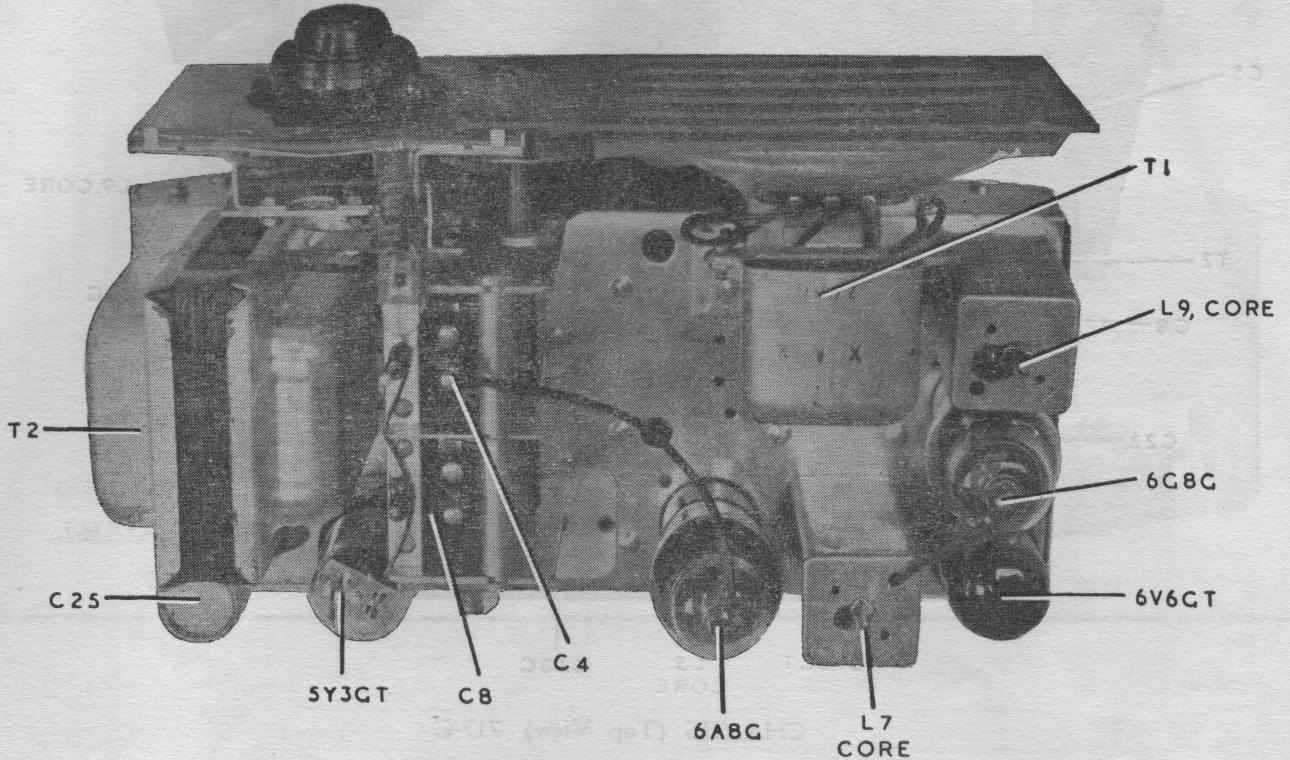
Winding	D.C. Resistance in ohms
Aerial Coil	
Primary (L2)	18
Secondary (L3)	4
Oscillator Coil	
Primary (L4)	1.5
Secondary (L5)	5.5
I.F. Transformer Windings	
I.F. Filter (L1)	7
Power Transformer (T2)	
Primary	17.5*
Secondary	25
Loudspeaker Input	
Transformer (T1)	
XA2 Primary	600
XA2 Secondary	
XA1 Primary	525 or 430
XA1 Secondary	†

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations, and it should not be assumed that a component

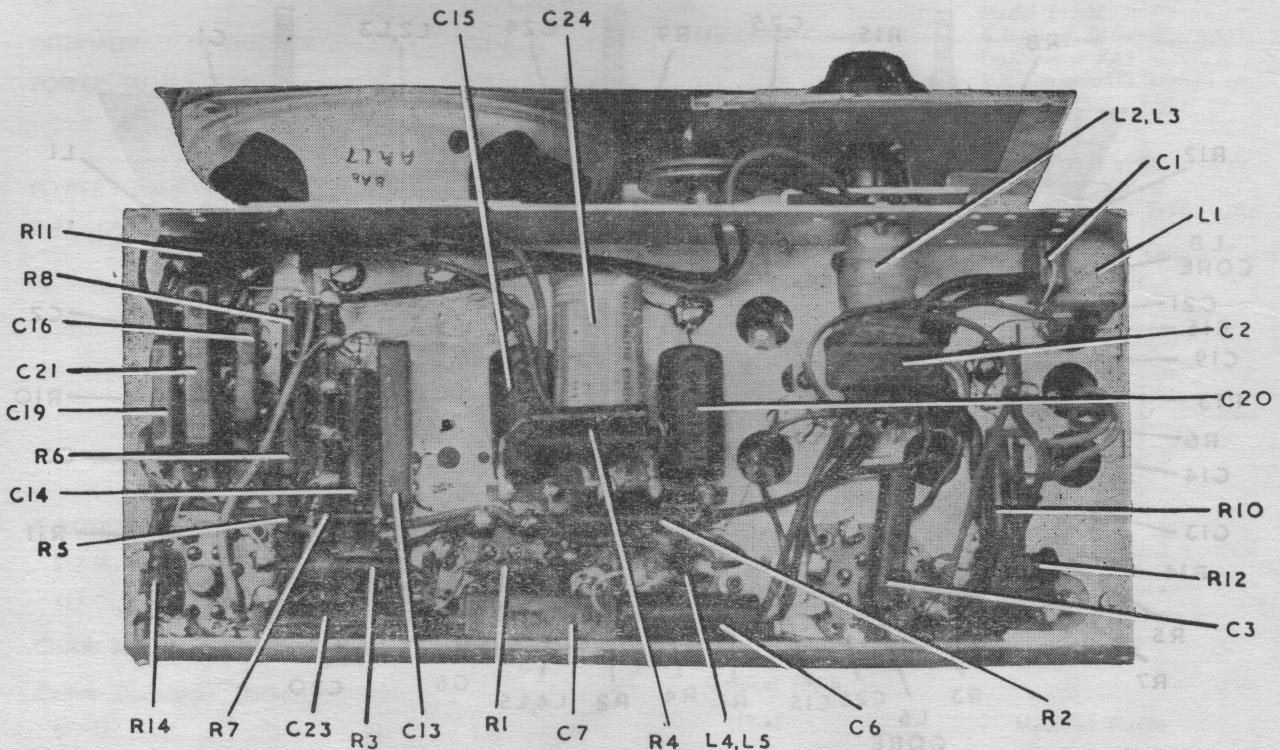
is faulty if a slightly different reading is obtained.

*In some receivers this reading may be as high as 60 ohms.

†Less than 1 ohm.



CHASSIS (Top View) 517-M



CHASSIS (Underneath View) 517-M